

Order Confirmation

Schütte USA, L.L.C.

August 13, 2003

Order confirmation



ORIGINAL MACHINE  
PG. 1 OF 2

BASED ON OUR ATTACHED TERMS AND CONDITIONS  
WE ARE PLEASED TO CONFIRM YOUR ORDER NO. CD81203 AS FOLLOWS:

Qty Description

- 1 **S51PC Schütte Six Spindle CNC Machine**  
(Basic machine with electrical and hydraulic equipment)
  
- 1 Set of standard collets
- 1 Set of standard feed fingers
- 1 Set of Hainbuch chucking tools
- 1 Set of tubes for bar material  
480 Volt 60 Hz. Electrics
  
- 1 Central gear for all synchronized drives
- 5 Endworking tool holder
- 1 Hinge type chip conveyor
- 1 Workpiece conveyor belt at the front door

**Qty Description**

Pg. 2 OF 2

- 1 High pressure coolant pump
- 1 Coolant chiller to maintain a constant coolant temperature
- 1 Compound endworking slide
- 3 Compound cross slide
- 1 Preparation of work spindle for 2nd variable
- 2 Independent spindle motor
- 1 AC cross drilling attachment
- 1 Polygon turning attachment for steel
- 1 Pick-off attachment for rear machining incl. drive for adjustable pick-off speed as well as a 2nd cross slide attachment
- 1 Budgetary price for tool holders, wherever possible in quick change version, comprising of 1 base and two change holders incl. cutting tools for the first set-up and test run

**Total cost for machine as above:** \_\_\_\_\_**Payment Terms:**

10% down with receipt of purchase order

80% after successful run-off in Jackson, prior to shipment to Dirksen Screw

10% net 30 days

**F. O. B.**

Dirksen Screw

**Delivery:**

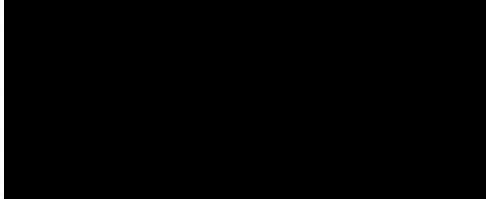
Approximately (9) months from receipt of order.



# Schütte MSA, L.L.C.

October 2, 2003

Quotation # 031002-A



**ADD: KNOLL  
FILTER SYS.**

Re: Additional Cost for Knoll Filter System



Schütte MSA is pleased to submit a detailed calculation for the additional cost for the Knoll Filter System.

Credit for equipment		Cost for complete Knoll Filter System
1) Hinge type chip conveyor:	(\$ 12,430.00)	
1) High pressure coolant pump:	(\$ 16,000.00)	
1) Coolant chiller	(\$ 16,669.00)	
	(\$ 45,099.00)	\$ 62,000.00
Additional Cost		\$ 16,901.00
<u>Special offer to Dirksen Screw Products:</u>		<u>\$ 13,080.00</u>

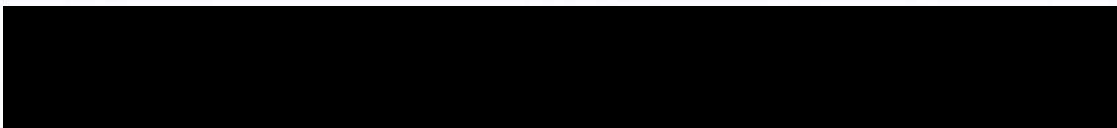
*12,000 for 2 A36PC  
12,000 for 2 S51PC*

Please advise us whether you wish to purchase the Knoll Filter System for your A36PC (highly recommended when using aluminum) and for your S51PC.

We are looking forward to hearing from you soon. Please contact us anytime if we can be of further assistance.

Best regards

*Nicole R*  
Nicole Reldenbach



Shipping Slip

Shipping Slip No. SS16312  
 Packing Slip Date: 02/15/08  
 Customer No. DIRKSEN

**Schütte**

Schütte MSA, L.L.C.  
 4055 Morrill Road  
 Jackson, MI 49201  
 (517) 782-3600 • Fax (517) 782-3363

MACHINE  
 UPGRADE

Pg. 1 OF 4

Your Order No. P023740	Our Order No. SO15343	Ship Date 02/15/08	Shipped Via UPS	Total Weight Delivery
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Item No.	Description	Unit	Shipped	Ordered	Back Ordered
D1000/0.00.6	CNC Cross Slide for Position #1	Each	1 ✓	1	
D1000/0.00.6	CNC Endworking Slide for Position #4	Each	1 ✓	1	
D1000/0.00.6	CNC Endworking Slide for Position #5	Each	1 ✓	1	
7.51.84.15.3	Receptor Shaft HSKC 63 D=50	Each	1 ✓	1	
SK63CWN25095	HSKC 63 drill holder D=25	Each	2 ✓	2	
1.02.94.65.0	Change Toolholder BD164N	Each	1 ✓	1	
1.03.42.72.0	Riser Plate BD169N-EX 3	Each	1 ✓	1	
1.02.95.76.1	Change Toolholder AE167AN	Each	1 ✓	1	
1.45.16.24.1	Coolant Flow DBD203N2A	Each	2 ✓	2	
D1000/0.00.6	Feed Tube inserts for 1 5/8" Stock	Each		6	6
D1000/0.00.6	Stock Reel Tube Inserts for 1 5/8" Stock	Each		6	6
1.04.02.31.0	Cable Heidenhain 3M	Each	1 ✓	1	
1.51.51.21.9	Servo Valve Cable 17P 3M	Each	1 ✓	1	
1000/0.00.4	Change of Software	Each	1 ✓	1	

Packed By:

R-S

Date

2/15/08

PLEASE NOTIFY US IMMEDIATELY IF ANY ERROR IS FOUND IN THIS SHIPMENT.  
 PLEASE SEND A COPY OF THIS FORM WITH ANY CORRESPONDENCE.

THANK YOU

**Packing Slip**

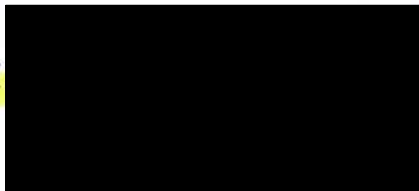
Packing Slip No. SS16319  
 Packing Slip Date: 02/18/08  
 Customer No. DIRKSEN



**Schütte MSA, L.L.C.**  
 4055 Morrill Road  
 Jackson, MI 49201  
 (517) 782-3600 • Fax (517) 782-3363



*Pg. 2 of 4*



Your Order No. P023740	Our Order No. SO15343	Ship Date 02/18/08	Shipped Via TRUCK	Total Weight 1562
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Item No.	Description	Unit	Shipped	Ordered	Back Ordered
D1000/0.00.6	CNC Cross Slide for Position #1	Each		1	
D1000/0.00.6	CNC Endworking Slide for Position #4	Each		1	
D1000/0.00.6	CNC Endworking Slide for Position #5	Each		1	
7.51.84.15.3	Receptor Shaft HSKC 63 D=50	Each		1	
HSK63CWN25095	HSKC 63 drill holder D=25	Each		2	
4.02.94.65.0	Change Toolholder BD164N	Each		1	
4.03.42.72.0	Riser Plate BD169N-EX 3	Each		1	
4.02.95.76.1	Change Toolholder AE167AN	Each		1	
4.45.16.24.1	Coolant Flow DBD203N2A	Each		2	
D1000/0.00.6	Feed Tube inserts for 1 5/8" Stock	Each	6 ✓	6	
D1000/0.00.6	Stock Reel Tube Inserts for 1 5/8" Stock	Each	6 ✓	6	
7.04.02.31.0	Cable Heidenhain 3M	Each		1	
7.51.51.21.9	Servo Valve Cable 17P 3M	Each		1	
D1000/0.00.4	Change of Software	Each		1	

Packed By: <i>RS</i>	Date: <i>2/18/08</i>
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**THANK YOU**

**RECEIVED**  
 By *90*  
**FEB 19 2008**

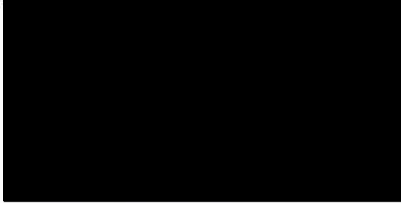


g Slip

g Slip No. SS16447  
 ing Slip Date: 03/17/08  
 ustomer No. DIRKSEN



Schütte MSA, L.L.C.  
 4055 Morrill Road  
 Jackson, MI 49201  
 (517) 782-3600 • Fax (517) 782-3363

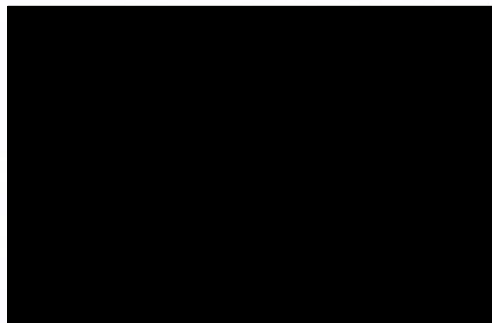


Pg. 3 OF 4



Your Order No. PO24169	Our Order No. SO15473	Ship Date 03/17/08	Shipped Via UPS - Red	Total Weight 80
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Item No.	Description	Unit	Shipped	Ordered	Back Ordered
D1000/0.00.6	Long Turning Slide EC170N consisting of the following (1) Lube Connection 54EF5N (1) Tool Holder DC168AN (1) Pressure Block CEC170N5 (1) Cap DIN443-20 (1) Screw M10x30-12.9 (1) Push Arm CEC170N6 (2) Bearings 3.19.68.57.0 (2) Bolts DDC170N12A	Each	1 ✓	1	
4.02.94.65.0	Change Toolholder BD164N	Each	1 ✓	1	
4.03.03.23.0	Plate DBD164N3	Each	1 ✓	1	
7.04.02.31.0	Cable Heidenhain 3M	Each	1 ✓	1	



Packed By: RS	Date 3/17/08
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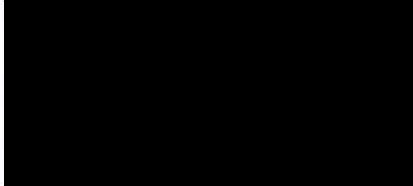
THANK YOU

Packing Slip

Packing Slip No. SS16372  
Packing Slip Date: 02/28/08  
Customer No. DIRKSEN



Schütte MSA, L.L.C.  
4055 Morrill Road  
Jackson, MI 49201  
(517) 782-3600 • Fax (517) 782-3363



Pg. 4 of 4



Your Order No. P023740	Our Order No. SO15284	Ship Date 02/28/08	Shipped Via Delivery	Total Weight Delivery
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Item No.	Description	Unit	Shipped	Ordered	Back Ordered
D1000/0.00.6	Digital Polygon Turning Attachment	Each		1	
D1000/0.00.6	Milling Head D=118.1	Each	1 ✓	1	
D1000/0.00.6	Polygon cassette	Each		4	
D1000/0.00.6	Insert ACZ310 DCGT 11T304.NSC	Each		20	
D1000/0.00.4	Change of Software	Each		1	



Packed By: RS	Date 2/28/08
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THANK YOU