

DETAILS OF EQUIPMENT, ACCESSORIES AND TOOLING ON MACHINE

3 1/2 RB-6 SERIAL # 94835

40 HP, 1200RPM, 550 Volts 3 PH 60 CYCLE TEFC BALL BEARING MOTOR
 Standard universal chip conveyor
 Trabon centralized lubrication system , Grease
 Compliance sound level 80 DBA
 Collet pad type 'CB'
 Feeder pad type 'PN'
 1st Adj. boring bar holder, F24973 1-1/4 Dovetail Form Tool holder.
 Adj. knee tool
 2nd Adj. boring bar holder
 3rd Position 10 deg. Flat type recess fixture
 4th position Internal thread chasing attachment and drive nut with 3 matched
 thread chasing tools
 5th Position wedge type cut-off tool and holder
 5th Position air operated stencil assembly TG-993609
 6th Position 1 1/4 dovetail form tool holder

 1st- 2nd Position double decker 1- 1/4 dovetail
 Finish form and skive holder
 Power Reverse

ADDITIONAL TOOLS AND HOLDERS AVAILABLE UPON REQUEST

GEARS FOR 3-1/2 RB-6

Available		Available	
28			
30		74	
32		72	
34		70	
36	1	68	1
38		66	
40		64	
42		62	
44		60	
46		58	
48	1	56	1
50		54	
		52	

3 1/2 RB-6 COLLET AND FEEDERS INVENTORY

SIZE	SHAPE	SOLID COLLETS	COLLET PADS	RINGS	SOLID PUSHER	PUSHER PADS
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ADDITIONAL SIZES AVAILABLE UPON REQUEST

6	MASTER COLLETS		
6	PUSHER TUBES		
6	MASTER PUSHER		
	TYPE COLLET PADS	--	CB
	TYPE FEEDER PADS	--	PN

CAMS

18.5" DIAMETER (Main Tool Slide)

11" DIAMETER FEED OUT

8" DIAMETER

T. S. Lead cam 1"	A82290	Lead cam
T. S. Guard cam 1"	A82304	Guard cam
8" Return	A823250-T	
8" RETURN GUARD	A82327-T	
SPACER	A82320	

A827790 - 2" FEED
A827800 - 2" RETURN

4th Position top rear

4 PIECE BOX THREAD CAM SET .045
TA942888 LEAD
TA942889 GUARD
TA942890 RETURN
TA942891 RETURN GUARD

3rd Position top front

Lead 1/2" - AW725005-00
Lead Guard 1/2" - AW735005-00
Return - A96793
Return Guard - A96794

CAMS continued

10 DIAMETER (Cross Slide (1st AND 6th)
Lower front and rear slide

5 1/4" DIA. Drum (2nd Position Side slide)

5 1/4" DIA. Drum (5th Position Side slide)

USING DOUBLE DECKER NO CAM

3/8 - LEAD - BR600003-75
3/8" - LEAD GUARD BR 605003-75
5/16 - Lead - BR 600003-12
5/16 - Lead Guard - BR 605003-12

7/16- Lead - A955700
7/16- Lead GUARD - A955720
RETURN - A955710
RETURN GUARD - A955730

2 RETURN - A96821
2 RETURN GUARD - A96815

ADDITIONAL SIZES AVAILABLE UPON REQUEST