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April 3, 2017

Quotation # Q0403171
Subject: New Machine Sale
Model: 52 New Britain
Serial #: 50241

Gentlemen,

We are pleased to provide the following quotation for your consideration. All machines are rebuilt to OEM specifications or better.

The following quote is for the last new Model 52 New Britain made. Bourn & Koch had it in their inventory but did not complete. This machine was shipped to Carriers Plus for completion. Carriers Plus, Ottomatics and RRIC are all partners on this completion.

When the machine was shipped in, all of the basic parts were in the machine. Due to the machine sitting for so long at Bourn & Koch, we disassembled most of the machine for cleaning and inspection. We checked the carrier, scrapping to frame. We realigned the carrier to power case, readjusted Locking & Locating and Geneva indexing system for correct spindle carrier indexing and proper clearance and lift. We also had to realign the tool slide gibs and drill and taper ream holes for gibs. Installed new primary and adjusted for proper preload against thrust shoes.

The machine had no guards on it when it came in. We installed all new guarding, and then cleaned, sanded, primed and painted the machine.

The main drive motor, as well as silent chain and sprockets are new. The hydraulic pump is the new style external motorized pump (not shown in pictures). The coolant pump is a new dual-stage 5 HP, low-pressure and hi-pressure (not shown in pictures). The chip conveyor will be a new motorized P&A belt-type with new guards.

Electrics:

The main disconnect panel is new. Machine will be wired to standard electrics and all wiring, conduit and micro switches to be new. Some starters and push buttons will be good used with new tags.

This quote does not include and safety door switches. If you require these or other switches, it will incur an extra charge.

[Your source for New Britain Rebuilds, Repairs, Service, Parts](#)

Threading:

New Vickers solenoid valve for operating threading clutches. Switch for operating threading clutch will be new, mounted on top of auxiliary drum.

Threading clutch will have Logan clutches installed on it. Machine will have rebuilt threading drive with a new drill speeder or threading spindle. Tool holder required for threading will be your choice: sliding or inverted type holder.

Before installing threading, we will need to know what gears you require on the clutch and primary.

Machine will be supplied with proper auxiliary slide lever bracket, auxiliary slide lever and auxiliary slide connecting arm for threading.

Machine will have five (5) stationary holders bored inline. Machine will come with schematics and turning test. The turning test is performed to check spindle spacing and radius, and then corrected to OEM specifications or better. Machine will have turning test +/- .007. Set forming slide stops to .0003 or better.

Stock feed to be rebuilt with new stock feed shoe, return shoe and miscellaneous new parts.

Stock reel:

The stock reel and stand will be good-used. The stock reel spiders will be re-pinned. Lovejoy coupling will have new cushions. Stock reel stand to be style with four (4) adjustment screws. Stock reel tubes will be good-used silent tubes.

Parts also included in price:

- (6) New collet tubes
- (6) New chucking spools
- (6) New chucking fork assemblies
- (6) New chucking nuts

NOTE: As of this quote date, the machine is 90% complete.

TOTAL PRICE: \$ 118,000.00

Terms:

40% - Down with purchase order

30% - After assembly is completed

20% - After acceptance at our facility, by representative from your company, and prior to shipping

10% - Net thirty (30) days after delivery at your facility, with machine tooled by your personnel and runoff approved.

Delivery:

Six (6) to ten (10) weeks after receipt of purchase order and down payment check at our facility. Start time will depend on current work load at time the purchase order is issued.

Warranty:

A one (1) year warranty will be offered on parts and labor, under normal usage.

Carriers Plus, Inc. believes that the customer is our top priority. Therefore, if you have any problems, whether it is a warranty situation or not we will be here to help.

The machine will be rebuilt in our Abbottstown facility, which is located at:
611 W. King Street
Abbottstown, PA 17301

We encourage customers to visit our facility at any time to follow the progress of their machine.

All freight and/or rigging charges at the customers facility will be the responsibility of the customer. Carriers Plus will load at our facility at no charge.

Please refer to this quotation number **Q0403171** on all further correspondence. We appreciate the opportunity to quote on your machine requirements.

Sincerely,

Stanley Harbold
Carriers Plus, Inc.