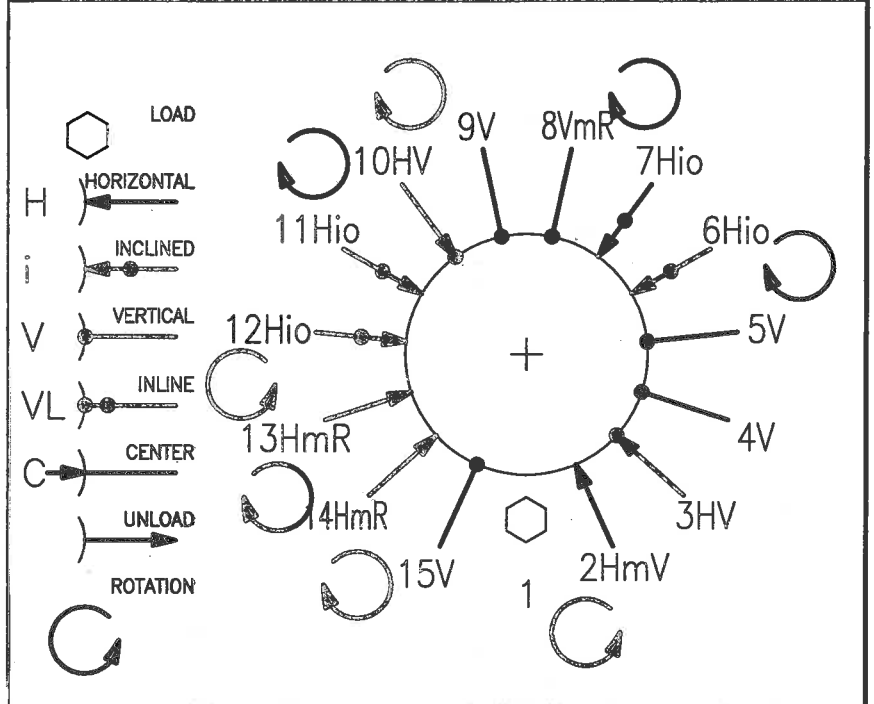


ELECTRICAL POWER REQUIRED		APPROXIMATELY 42 KW	
ELECTRICAL SUPPLY VOLTAGE	460 VAC	3 PHASE	60 HERTZ
CONTROL CIRCUIT VOLTAGE	120 VAC	1 PHASE	60 HERTZ
MOTOR DRIVE	LEROY SOMER	TYPE 90	1100 RPM 1.1 KW
COOLANT PUMP (4 REQ'D)			EMU TYPE 81B



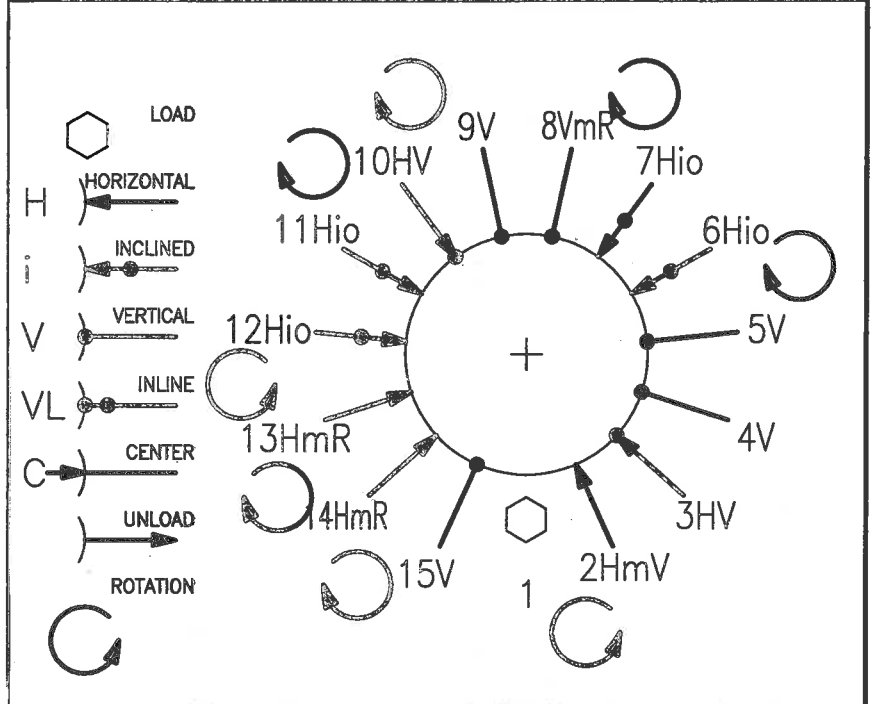
1		LOADING UNIT 2250	6	Hio	HORIZONTAL UNIT 2250 BROKEN TOOL SENSOR	11	Hio	HORIZONTAL UNIT 2250 BROKEN TOOL SENSOR
2	HmV	HORIZONTAL UNIT 2250 MILLING HEAD, SPECIAL BOX SLIDE	7	Hio	HORIZONTAL UNIT 2260 BROKEN TOOL SENSOR THRU FEED COOLANT	12	Hio	HORIZONTAL UNIT 2250 BROKEN TOOL SENSOR THRU FEED COOLANT
3	H V	HORIZONTAL UNIT 2260 VERTICAL UNIT 2250	8	VmR	VERTICAL UNIT 2250	13	HmR	HORIZONTAL UNIT 2260 FREQ SPDL DRIVE, POWER MONITOR
4	V	VERTICAL UNIT 2250 BROKEN TOOL SENSOR	9	V	VERTICAL UNIT 2250	14	HmR	HORIZONTAL UNIT 2260 FREQ SPDL DRIVE, POWER MONITOR
5	V	VERTICAL UNIT 2250	10	H V	HORIZONTAL UNIT 2260 VERTICAL UNIT 2250 BROKEN TOOL SENSOR	15	V	VERTICAL TAPPING UNIT 2250 BROKEN TOOL SENSOR

M01			EQUIPMENT PLAN				DRAWN	RRS	NOV 04
M02							CHECK		

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M01			EQUIPMENT PLAN				DRAWN	RRS	NOV 04
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