



2810-27-SA
LO-7680-1-DRILL
LO-DB-6250-3750

OPERATIONS	Cams Used	Feed of Tool	Feed Per Rev	Effective Revs	Location of Block
STOP / COMBINATION CENTER DRILL	C-41004	.240 [6.09]	.005 [.13]	48	1.0
DOVETAIL FORM CARBIDE INSERT TOOLING	5-C-9	.125 [3.17]	.0018 [.045]	71	1.0

132-A-QCT -- SLIDE
3060-10-QCT -- DOVETAIL FORM TOOL HOLDER
LO-7680-1-BODY (LO-7680-1-D1)
LO-7680-1-ANVIL (LO-7680-1-D2)
LO-7680-1-CLAMP (LO-7680-1-D3)
LO-7680-1-INSERT (LO-7680-1-D4)

DOVETAIL SHAVE CARBIDE INSERT TOOLING	5080-C-11	.156 [3.96]	.0022 [.056]	71	1.0
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132-B-QCT -- SLIDE
111-14-QCT -- DOVETAIL SHAVE TOOL HOLDER
LO-7680-2-BODY (LO-7680-2-D1)
LO-7680-2-ANVIL (LO-7680-2-D2)
LO-7680-2-CLAMP (LO-7680-2-D3)
LO-7680-2-INSERT (LO-7680-2-D4)
LO-7680-2-ROLL

2715-ER-QCT -- DRILL HOLDER
ER-20-2812
LO-7680-3-DRILL

DRILL TAP HOLE THROUGH	C-41018	.570 [14.48]	.0044 [.11]	130	1.0
KNURL 29 TPI 45° LEFT & 29 TPI 45° RIGHT	C4-00-05	DW	-	-	1.0

A34DAV3RD -- THREAD ROLL ATTACHMENT
W34DLK29D1 -- LH Knurls
W34DRK29D1 -- RH Knurls
GREEN SPRING
MEDIUM WEDGE
.813 ROLLER SET

2747-116-SA TAP HOLDER
LO-TB-6250-3180 DRILL BUSHING
LO-7680-4-TAP -- TAP

				THREADING SPEED IN 2080 OUT 1793	
TAP M8 X 1.25 6H THREAD	C-41006	.500 [12.7] .500 [12.7]	-	-	1.0
RE-SHAVE (FINISH OD)	C-22677-1	.093 [2.36]	.0033 [.076]	28	1.0

5080-272-WS-SA
131-EG SLIDE WITH 130063 MOUNTING BLOCK
111-16 -- DOVETAIL SHAVE TOOL HOLDER
LO-7680-4-BODY (LO-7680-4-D1)
LO-7680-4-ANVIL (LO-7680-4-D2)
LO-7680-4-CLAMP (LO-7680-4-D3)
LO-7680-4-INSERT (LO-7680-4-D4)
LO-7680-4-ROLL

1807-CLH-3750-MOD -- LEFT HAND CARBIDE CENTER DRILL
SOMMA MB00-3/8 -- 3/8 DRILL BUSHING
1263-200-SA-1 -- SERVO BURRING ATTACHMENT
1263-201-SA-1 -- TWO POSITION BACKWORKING ATTACHMENT
1263-201-14-1 SINGLE POSITION TOOL POST

HOLD & COUNTERSINK	C-41008-1	.055 [1.4] .709 [18]	.0038 [.096] .0492 [1.25]	15 15	1.5
CUTOFF	C-22679	.150 [3.8]	.0033	46	1.0
SWING	5-C-1488-3				

2768-T-SA -- CUTOFF HOLDER
CUTOFF SOMMA SOLID CARBIDE T-BLADE #SCBL432
BST-2-0022-SA -- BENT SHANK TAP ATTACHMENT
BST38125 -- BENT SHANK TAP

H 2110-1-5512 -- DAVENPORT OVERSIZE WORK COLLETS
CBLF-PB20-5512 -- CUCCHI PUSHER FINGERS
646-3806-1 -- SPECIAL OVER SHOULDER BURRING COLLET

DAVENPORT Machine
A Brinkman International Group, Inc. Company
167 Ames Street Rochester, NY 14611 USA

Davenport HP Machine

Customer:	INZI PLUS CORPERATION
Part Number:	INSERT NUT M8
Order Number:	-
Date:	01/24/08

Layout Number	Material	Spindle RPM	Sec/Pc	Index	Gr/Hr	SF/M	Thd In	Thd Out
LO-7680	14 MM RD 360 1/2 HARD BRASS	2800	2.2	0.5	1636	404	2080	1793